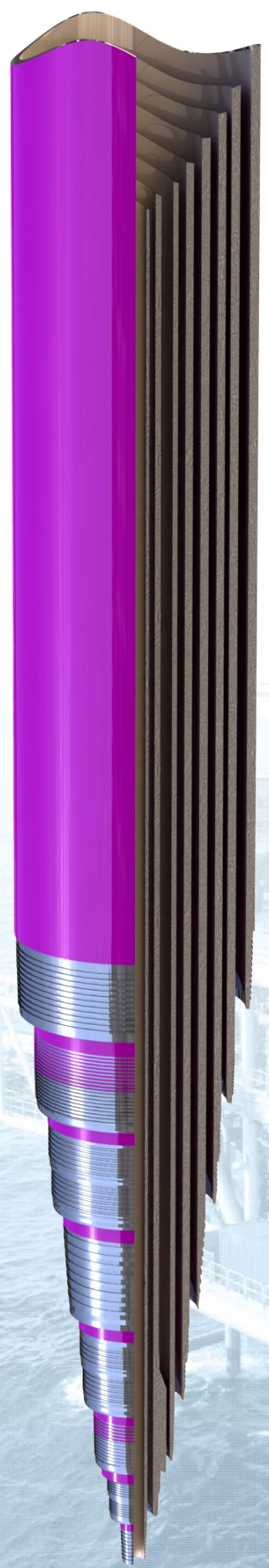




PREMIUM CONNECTION

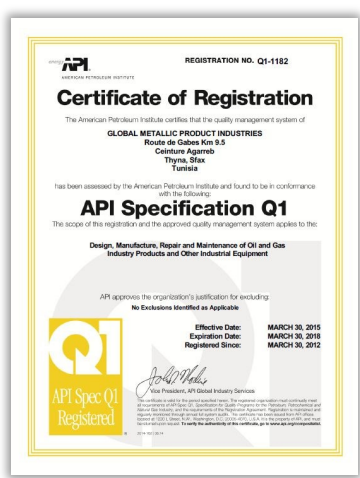


INTRODUCTION

We Offer you a wide range of OCTG and drilling, premium and standard connection machining capability. We represent the worldwide leaders of pipe manufacturing and premium connection companies, with a full access to network documentation of machining, inspection procedures and gauges.

Either you looking for a new accessories, thread conversion or repair on pipe or accessory, our workshops give you the best and fast solution with the most sophisticated and powerful CNC machines, and highly equipped and skilled personnel in our quality control laboratories.

QHSE API CERTIFICATES



API SPEC Q1
CERT# Q1-1182



ISO 9001 (2008)
CERT# 1375



BS OHSAS 18001 (2007)
CERT# 01 113 1418000

API MONOGRAMS CERTIFICATES

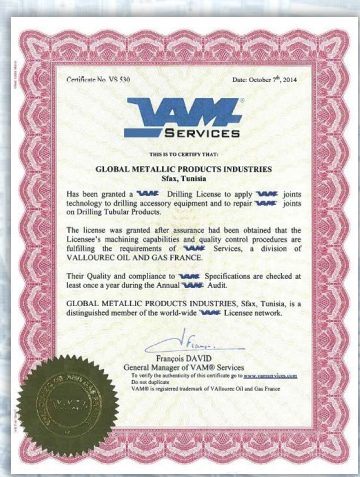


API SPEC 5CT
CERT# 5CT-1303



API SPEC 7-1
CERT# 7-1-0881

PREMIUM CONNECTION CERTIFICATES



VALLOUREC (VAM)
CERT# 530



TENARIS-HYDRIL
CERT# 102



NOV GRANT PRIDECO
CERT# TLA # 17-1433



JFE/HUNTING FOX
CERT# SI-046



JFE BEAR
CERT# SI-046



PREMIUM CONNECTION



THREADS / CONNECTION MACHINING CAPABILITY

CONNECTION TYPE		MIN. DIAMETER	MAX. DIAMETER
API 5CT (Tubing)	EUE, NU	2 3/8 ''	4 1/2 ''
API 5CT (Casing)	BTC, LTC, STC	4 1/2 ''	20 '' (**)
API 7-2	REG, FH, IF, XH, NC ...	2 3/8 ''	7 5/8 ''
VAM (Coupled)	VAM TOP	2 3/8 ''	14 '' (**)
	VAM TOP HT	4 1/2 ''	9 5/8 ''
	VAM TOP HC	4 1/2 ''	9 5/8 ''
	VAM ACE	2 3/8 ''	13 3/8 ''
	DINO VAM	9 5/8 ''	16 ''
VAM (Flush/Semi-flush)	VAM FJL	2 3/8 ''	11 7/8 ''
	VAM SLIJ-II	4 1/2 ''	16 '' (**)
VAM (Wedge Thread)	VAM HTF	4 1/2 ''	9 7/8 ''
	VAM HTF-NR	4 1/2 ''	9 7/8 ''
VAM (Drilling)	VAM EXPRESS (VX)	2 3/8 '' (*)	6 5/8 '' (*)
TSH (Coupled)	TSH BLUE	2 3/8 ''	13 5/8 ''
	TSH MS, TSH MS XT/XC	2 3/8 ''	14 ''
	TSH MS28, TSH MS28 XT/XC	2 3/8 ''	9 5/8 ''
	TSH ER	7 ''	24 '' (**)
TSH (Wedge Thread)	TSH 501 (Upset)	2 3/8 ''	4 1/2 ''
	TSH 503 (Upset)	2 3/8 ''	4 1/2 ''
	TSH 511 (Semi-flush)	2.063 ''	18 5/8 '' (**)
	TSH 513 (Semi-flush)	4 1/2 ''	16 '' (**)
	TSH 521 (Semi-flush)	4 ''	18 5/8 '' (**)
	TSH 523 (Flush)	7 ''	16 '' (**)
	TSH 531 (Upset)	2 3/8 ''	4 1/2 ''
	TSH 533 (Upset)	2 3/8 ''	9 5/8 ''
	TSH 551 (Upset for Box only)	2 3/8 ''	4 1/2 ''
	TSH 553 (Upset for Box only)	2 3/8 ''	2 7/8 ''
	TSH 561 (Semi-flush)	2 3/8 ''	4 1/2 ''
	TSH 563 (Coupled)	2 3/8 ''	18 5/8 '' (**)
	TSH (Upset)	TSH PJD	2 3/8 ''
TSH CS		1.050 ''	7 ''
TSH PH4		2 3/8 ''	4 1/2 ''
TSH PH6		2 7/8 ''	4 1/2 ''
JFE (Coupled)	JFE FOX	2 3/8 ''	13 3/8 ''
	JFE BEAR	2 3/8 ''	9 5/8 ''
NOV GP (Drilling)	HT	2 3/8 '' (*)	6 5/8 '' (*)
	XT	2 3/8 '' (*)	6 5/8 '' (*)
Union Connectors	WECO, STUB-ACME, OTIS, ...	Contact us when required	

(*) Drill pipe size compatible

(**) Accessory only for sizes greater than 13 3/8 ''

SURFACE TREATMENT

After thread machining, in order to improve surface conditions (against corrosion, galling, etc ...), referring to applicable standard or premium connection requirements, a surface treatment is applied. Depending on the nature of material (carbon steel or chromium material) and type/size of connection, we apply phosphatization or glass bead peening or electro-copper plating.

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